# **Decision #30 - Maintenance Unit Length**

# **Options:**

- 1) Half the distance between refrigerators ~3km sector
- 2) ~0.5km units using "double turn-a-round box" with 6 U-tubes at each location, figure #1, 2, & 5
- 3) ~0.5km units using "double turn-a-round box" with 24 valves at each location, figure #1, 3, 4, & 5

# BCD: ~3Km sector

# Pro:

- 1) Minimizes the component count
- 2) Minimizes the heat load. (Note: Option #3 adds twice the load of #2.)
- 3) Minimizes the linac length; each "double turn-a-round box" adds 1.5m slot length.

# Con (500m units provide):

- 1) Reduced thermal cycles on CM's. (factor ~5)
- 2) Reduced warm up times (factor >2)
- 3) Reduced cooldown times (factor ~10)
- 4) Reduced He storage (factor ~5)
- 5) Refrigeration load sharing. (Note: Can also be achieved by adding double turn-a-round boxes at 3 km spacing.)
- 6) Modular commissioning elements: as each 500m unit is installed, it can be cooled down and commissioned.
- 7) Modular "upgrade" elements: the Linac energy can be upgraded in 500m units during maintenance periods.

**ACD:** If the component reliability can not be reached; change design to 500m maintenance units.

# ACD R&D: 300mm cold valve design

This valve requires a cold actuator in order to minimize the heat load, and it must be "slow opening", where this is defined as not causing either a pressure or temperature transient that trip off the Cold Compressors. This is required for option #3 and is also useful for option #2.

FIGURE #1 500 m MAINTENANCE UNIT

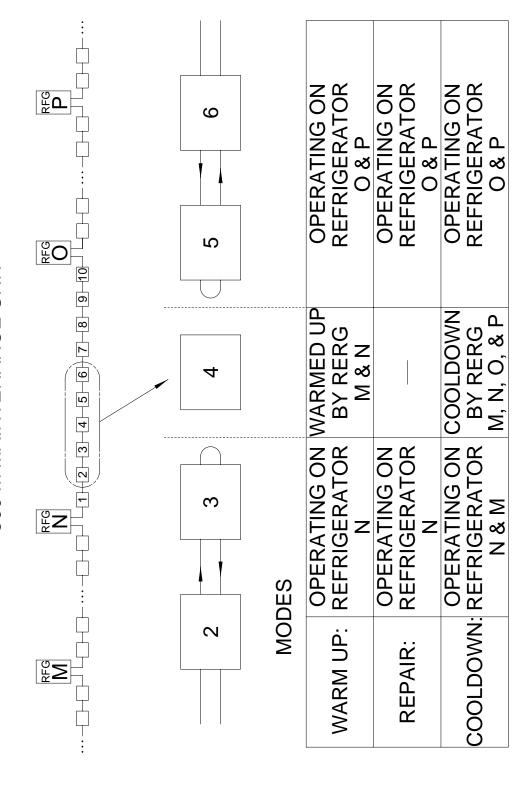
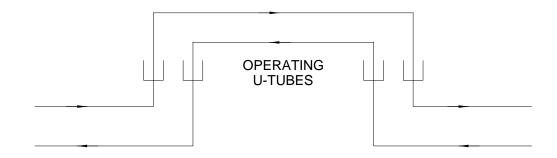
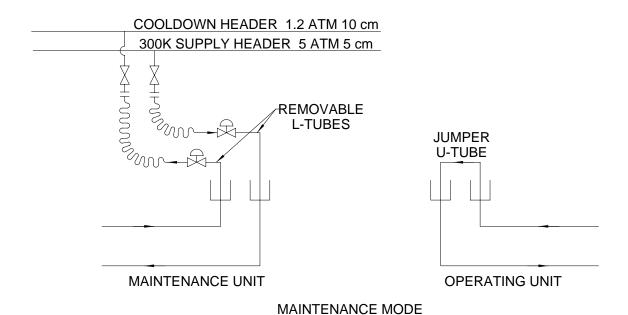


FIGURE #2 U-TUBE OPTION - 50K, 5K, LOOPS & 2K

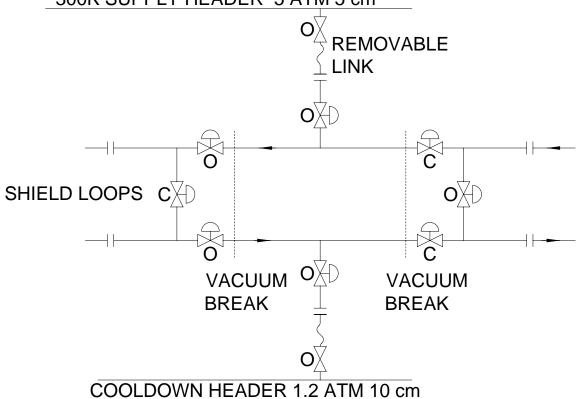


### NORMAL OPERATION



# FIGURE #3 VALVE OPTION - 50K & 5K LOOPS

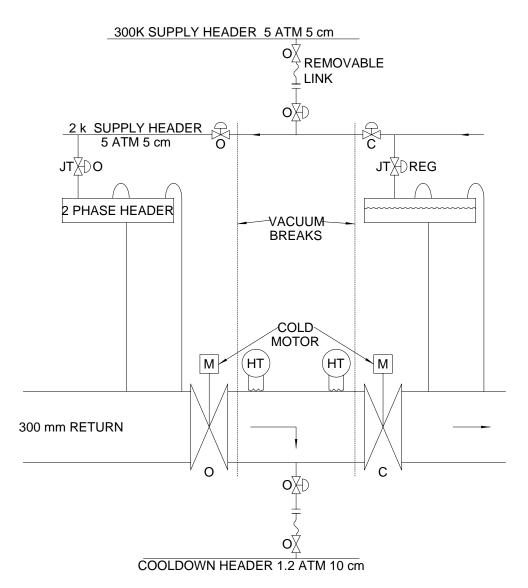
# 300K SUPPLY HEADER 5 ATM 5 cm



MAINTENANCE UNIT

**OPERATING UNIT** 

FIGURE #4 VALVE OPTION - 2K LOOP



MAINTENANCE UNIT

**OPERATING UNIT** 

FIGURE #5 BEAM TUBE

# OPERATING UNIT

# MAINTENANCE UNIT